

The FMSB Newsletter

CONTACTING FMSB

Fleet Maintenance Support Branch (FMSB) in Norfolk Naval Shipyard still provides technical assistance either on site or by phone. Another great way to contact us is by email. Please remember the Internet is not for classified information. Our email addresses are included in this newsletter. Always send the email to two or more individuals. That way if someone is on leave or travel, another person may be able to answer your question. (POC Jim Null)

TOOLING SPECIALIST

FMSB tooling specialist, Frank Edwards, elected to retire from Government Service and has returned to Charleston, SC. John Hancock will be assuming the IMA/CVN tooling support and will be assisted by Ken Korpanty. (POC John Hancock & Ken Korpanty)

Nuclear Planners Course

NPC 99-2 19 Aug - 22 Sep 1999

Quality Assurance Officers Course

QAOC 99-1 23 Feb - 24 Mar 1999

QAOC 99-2 07 Jul - 05 Aug 1999

Trade Skills Course

TSC 99-3 06 Apr - 14 May 1999

TSC 99-4 13 Jul - 20 Aug 1999

TRADES SKILLS COURSE

There are only twelve slots left for the Trade Skills Course in FY99. There is a full class in progress right now that will complete 23 Feb 1999. The two remaining classes are scheduled for 06 Apr - 14 May and 13 Jul - 20 Aug. This course covers many aspects of nuclear maintenance. Students are trained to operate and maintain an array of cutting tools and machines. Also, they will learn the fine points of valve repair and replacement in a full scale mock-up which

incorporates radiological, QA and cleanliness controls. Six slots are available for each class, but don't wait too long to enroll because they tend to fill up quickly. To obtain billets for the course, contact MM1 Ross, BUPERS @ 901-874-3628 or DSN 882-3628. (NNSY POC Jay Jones)

WELDING AND NDT TECHNICAL ASSISTANCE

Help in Nuclear Welding and Nondestructive Testing (NDT) is still available. Personnel in these former IMANPY areas were absorbed into NNSY's Welding Engineering Division, Code 138. They are still responsible for the Local Government Inspector (LGI) portion of the Quality Assurance Course (QAOC) and Welding and NDT in the Nuclear Planners Course (NPC). They work closely with FMSB in any Welding or NDT related matters. Don't hesitate to contact them for any questions or needs you may have. (NNSY POC Jerry McKnight)

CARBIDE SEAT CUTTER FOR LP STEAM VALVES

The Allowance Equipage List (AEL) which places the LP Carbide Seat Cutter Kits on operating units has been approved. This type of tool has proven itself many times on primary valves. However, as with most tools, if the operator does not know how to use them, disastrous consequences may result. Training is available from FMSB. (FMSB POC John Hancock & Jim Null)

688 CLASS APD HOSE

Before you attempt to hydrostatically test an APD hose, check the references and NLI 2530. Normally a hydro is not required if the hose meets the requirements of MIL-H-24135 or MIL-H-24136. (POC Tom Wunder)

Dept Hd ___ Div Hd ___ Supv/LCPO ___

Training ___ 38N ___ Nuc Planners ___ File ___

CARBIDE SEAT CUTTER CLEANLINESS

ACN 49 to NAVSEA 0948-012-5000, Standard Navy Valves issued 12/98, addresses the problems some valves may experience when using the LP Carbide Seat Cutter Kit. Specifically, some valves may not allow the guide bushing to seat properly on the bridgewall which could allow foreign material to enter the system through the "B" port. A 360-degree blue check of the guide bushing's seating surface will determine if this problem exists. When a satisfactory blue check is not accomplished, the use of a cleanliness plug in the "B" port becomes necessary. (POC John Hancock, Hod Verble)

ON-SITE TECHNICAL SUPPORT

During January 1999, FMSB traveled to NPTU BALLSTON SPA for a two-week on-site training visit. Training included Source Documents, Package Preparation for Controlled Work Packages and Formal Work Procedures, Package Issue, and formal Change Processes. FMSB tailored each of these topics to the Prototype QA Manual (PQAM) Supplement used for Kesslering Site Operations (KSO). The KSO Supplement is written to reflect the Joint Fleet Maintenance Manual in a prototype environment. The trip was a success and two groups of prototype engineers and one group of plant staff received training for a total of sixty personnel. (POC TIM TEW, JIM NULL)

CONTACT WITH OTHER GROUPS AT NNSY

NNSY CODE 138 WELDING & NDT

Rob Jonas - Supervisor NDT (757) 393-7183
rjonas@sy.nnsy.navy.mil

Johnny Broach - Welding (757) 393-7111
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Eugene Charpia NDT (757) 393-7185
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Jerry McKnight - Welding, NDT, LGI (757) 393-7113
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Jim McNabb - NDT (757) 393-7187
jmcnabb@sy.nnsy.navy.mil

Chris Wray - NDT (757) 393-7186

robewray@sy.nnsy.navy.mil

NNSY CODE 900T TRADES SKILLS COURSE

Bonnie Smith - Trade Skills Supervisor (757)
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Chuck Davis - (757) 396-1280, Pager (757)
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Mark Rice (757) 396-1281 Pager (757) 614-1793
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Butch Estridge(757) 396-1282 Pager (757) 614-2389
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NORFOLK NAVAL SHIPYARD

**FLEET MAINTENANCE SUPPORT BRANCH
CODE 2380**

PORTSMOUTH VA 23709-5000

FAX (757) 393-7120

(DSN 961-1185 + last four digits)

**Your activity can contact the personnel at FMSB
concerning the following topics:**

Mike Hardison - Supervisor (757) 393-7027
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Gerry Dodd - Quality Notes and Freeze Seals
(757) 393-7125 gdodd@sy.nnsy.navy.mil

Phil Doyle - Technical Manuals and Drawings
(757) 393-7141 pdoyle@sy.nnsy.navy.mil

John Hancock - Cutting Tools and Lifting and
Handling, Plant Conditions (757) 393-7129
jhancock@sy.nnsy.navy.mil

Ken Korpanty - Cutting Tools (757) 393-7112
kennkorpanty.@sy.nnsy.navy.mil

W. T. Mitchell - Basic Trade Skill Lesson Plans
(BTSLP) (757) 393-7039
mitchellwt@sy.nnsy.navy.mil

Jim Null - On site Training and Sponsorship
(757) 393-7042 jnull@sy.nnsy.navy.mil

Robert Stokes - Training Valves , Media
Discharge, and Mock-ups (757) 396-1803
rstokes@sy.nnsy.navy.mil

Tim Tew - FWP/CWPs, ShipAlts, JFMM
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Beverly Verble - Course Scheduling (757) 393-7144
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Hod Verble - Reactor Plant/ Steam Plant
Cleanliness, Material Control (757) 393-7139
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Tom Wunder - Testing, SubSafe (757) 393-7134
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**REQUEST WIDE DISSEMINATION TO THE
REPAIR ORGANIZATION OF YOUR ACTIVITY**